



Mipa 2K-Prefilled Spray Lack-Spray Product Information

GB - 2/0317

Art.Nr.: 21203 0000 / 400 ml
Art.Nr.: 21206 0000 / 250 ml

Mipa 2K-Prefilled Spray is prefilled with a mixture of a propellant and other additives. The hardener is integrated in the can and can be activated prior to use. The final product is obtained by adding the undiluted 2K topcoat. The specialist dealer is liable for the end product.



Substrate:

Fully cured 2K primers or 2K Füller
1K primers or 1K Fillers (only if re-coatable in 2K)
Fully cured and abraded old substrates (only if re-coatable in 2K)
Spray to test!



Pretreatment / Cleansing:

Abrade surface!
Pre-cleansing with Mipa Silikonentferner

Characteristics:

The paint is filled into the aerosol using an aerosol filling machine.
Supplied with an adjustable FAN-sprayhead.
Customised solutions for most areas of application.
Safe and clean transfer of the hardener
Fuel resistant!
Suitable for all customary isocyanate crosslinked 2K-topcoats
(MR 2:1 / 3:1)

Colour / Grade of Gloss: Dependant on the product to be filled!

Preparation:



Filling quantity 2K-Prefilled-Spray 400 ml: 100 ml
Filling quantity 2K-Prefilled-Spray 250 ml: 50 ml



Shake can vigorously until the mixing balls move freely!



Prior to coating, remove the red button from the safety cap, turn the spray can 180° and attach to the pin on the base of the aerosol.



Place the spray can upside down on a solid surface.
Press red button with the ball of your hand until a stop is reached.



Shake can vigorously to mix the contents!

Application:



Spray to test - Spraying distance approx. 25 cm
2 - 3 coats, dry film thickness 50 µm.

Flash-off:



5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



The informations stated herewith are dependent on the characteristics of paint filled!

Drying:

Dust dry: 15 - 20 min. / 20°C
Set to touch: 4 h - 5 h / 20°C
Fully cured: 24 h / 20°C

Pot-Life:

5 - 6 h.

Processing Conditions:

From +10°C and up to 80% relative air humidity.

Storage:

In tightly closed original containers at least 12 - 18 months shelf life

VOC-Regulation:

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 840 g/l VOC [7.01 lbs/gal]

Safety Information:

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.