

PRODUCT NAME

Satin Trim Paint

ORIGINALLY ISSUED

08/08/2017

VERSION

1.0

PRODUCT CODE

DEC702

VERSION DATE

08/08/2017



PRODUCT DESCRIPTION

A premium quality water-based, decorative and protective finish for use over correctly prepared joinery. Ideal for windows, doors, soffits and fascias. Available in both Gloss and Satin Finish



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631



MAXIMUM VOC CONTENT (RFU)

0.11Kg/L

REGULATIONS / COMPLIANCE

- 2004/42 IIA WB (D) 130



COLOUR RANGE

- Special colours can be matched by request
- White



GENERAL INFORMATION

Coverage 12 square metres per litre @ 30 microns dft
Flashpoint X°C
Storage Store between 5°C - 25°C. When not in use, cans must be kept sealed
Shelf Life 12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.



HEALTH AND SAFETY

- Refer to SDS and tin label prior to use.

APPLICATION METHODS



MIXING RATIO

| BRUSH | | ROLLER | | COMPLIANT SPRAY GUN | |
|-------|--|--------|--|---------------------|-----------|
| RFU | | RFU | | Base Thinner | 5ltr >10% |



THINNER OPTIONS

| | | | | | |
|--|--|--|--|-------|-------|
| | | | | Water | Water |
|--|--|--|--|-------|-------|



VISCOSITY

| | | | | | |
|--|-------------|--|-------------|--|-------------|
| | As supplied | | As supplied | | As supplied |
|--|-------------|--|-------------|--|-------------|



NUMBER OF COATS (GUIDE ONLY)

| | | | | | |
|-----------|--|-----------|--|-----------|--|
| 1-2 Coats | | 1-2 Coats | | 1-2 Coats | |
|-----------|--|-----------|--|-----------|--|



FLASH OFF

| | | | | | |
|--|--|--|--|--|--|
| | | | | | |
|--|--|--|--|--|--|



DRYING TIME

| | | | | | |
|-----------|--------------|-----------|--------------|-----------|--------------|
| Touch dry | 30mins @20°C | Touch dry | 30mins @20°C | Touch dry | 30mins @20°C |
| Hard dry | 24 hours | Hard dry | 24 hours | Hard dry | 24 hours |



RECOATABILITY / OVERCOATING

4-6hrs dependant on wft and drying conditions e.g. temp and air movement. If not fully ready, dragging and film damage may occur.



WET FILM THICKNESS*

| | | | | | |
|-----------|--|-----------|--|-----------|--|
| 80microns | | 80microns | | 80microns | |
|-----------|--|-----------|--|-----------|--|

| | | | |
|-----------|----------------------------|-----------|--|
| | DRY FILM THICKNESS* | | |
| 30microns | 30microns | 30microns | |

* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.