

Mipa 1K-Plastic-Grundierfiller-Spray is a fast drying plastic primer with good filling properties for the use on many commonly used plastics in the automotive sector. Due to its special formulation Mipa 1K-Plastic-Grundierfiller-Spray can also be applied on extremely difficult plastics such as PP without additional pretreatment. Complex processes such as flame treatment or plasma processing become unnecessary in many cases. Recoatable with Mipa 1K and 2K topcoats.



### Substrate:

Adhesion promoter for the following substrates / plastics:  
PP-EPDM, ABS, PC, ABS-PC, PP  
PMMA, PA, PUR, PVC and GfK



### Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner, Mipa Kunststoff-Reiniger, or Mipa WBS-Reiniger

### Characteristics:

Excellent adhesion  
Fast drying  
Adhesion promoter for PP

### Colour / Grade of Gloss:

Light grey

### Preparation:



Shake can vigorously until the mixing balls move freely!  
Please read the recommendations "Painting of Plastics" L7!

### Application:



2 - 3 faint coats. Dry film thickness approx. 15 - 40 µm.

### Flash-off:



2 - 3 min. between each coating

### After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### Drying Times:



Drying:

Dust dry:

approx. 5 - 10 min.

Re-coatable:

approx. 15 - 20 min.

### Processing- Conditions:

From +10°C and up to 80% relative air humidity

### Storage:

In tightly closed original containers at least 2 years shelf life

### VOC- Regulation:

EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 757 g/l VOC [ 6.32 lbs/gal]

### Safety- Information:

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.